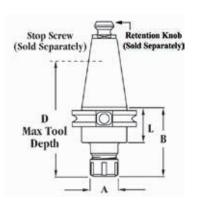


CAT40 & Straight Shank ER16 Collet Chucks

(Balanced to G2.5@18,000 RPM)

- Small diameter nose well-suited for working in close quarters
- · Increased flexibility for milling, drilling, and reaming
- Flush precision collet nut, grips tool close to cutting edge for accuracy and rigidity
- Concentric to .0002" TIR puts tool precisely on spindle center line
- AT3 or better shank taper allows for accurate, rigid toolholder-tospindle mount
- Wide range collets reduce collet and toolholder inventories
- Fully ground flange and V-groove is easy on tool changers for less spindle and changer maintenance
- Through spindle coolant standard
- ER16 Collets found on pages 602-603.



CAT40 ER16 Collet Chucks							
Capacity	Taper	Α	Gage Length (B)	D	L	Max. Nosepiece Torque	Part #
.020393	CAT40	1.259	2.00	2.10	1.38	24 ft lbs	RC4ER16200
.020393	CAT40	1.259	2.88	3.00	1.38	24 ft lbs	RC4ER16288
.020393	CAT40	1.259	4.88	3.00	1.38	24 ft lbs	RC4ER16488

ER16 Straight Shank Collet Extension							
Α	В	D	L	Photo	Dimensions	Part #	
1.259	7.0	.750	5.9		A A	RSSER16700	

ER16 Parts & Accessories							
Description	Photo	Dimensions	Part #				
ER16 Replacement Nosepiece	0	1.259	RER16NPA				
ER16 Collet Wrench [†]	\mathbf{z}	2.14	RER16W				
ER16 Stop Screw		Trehane Seal	RER16SS				
ER16 Stop Screw Coolant Thru		L.H. Goelant Threads Passage (756-20)	RER16SSC				

[†]Required for assembly.